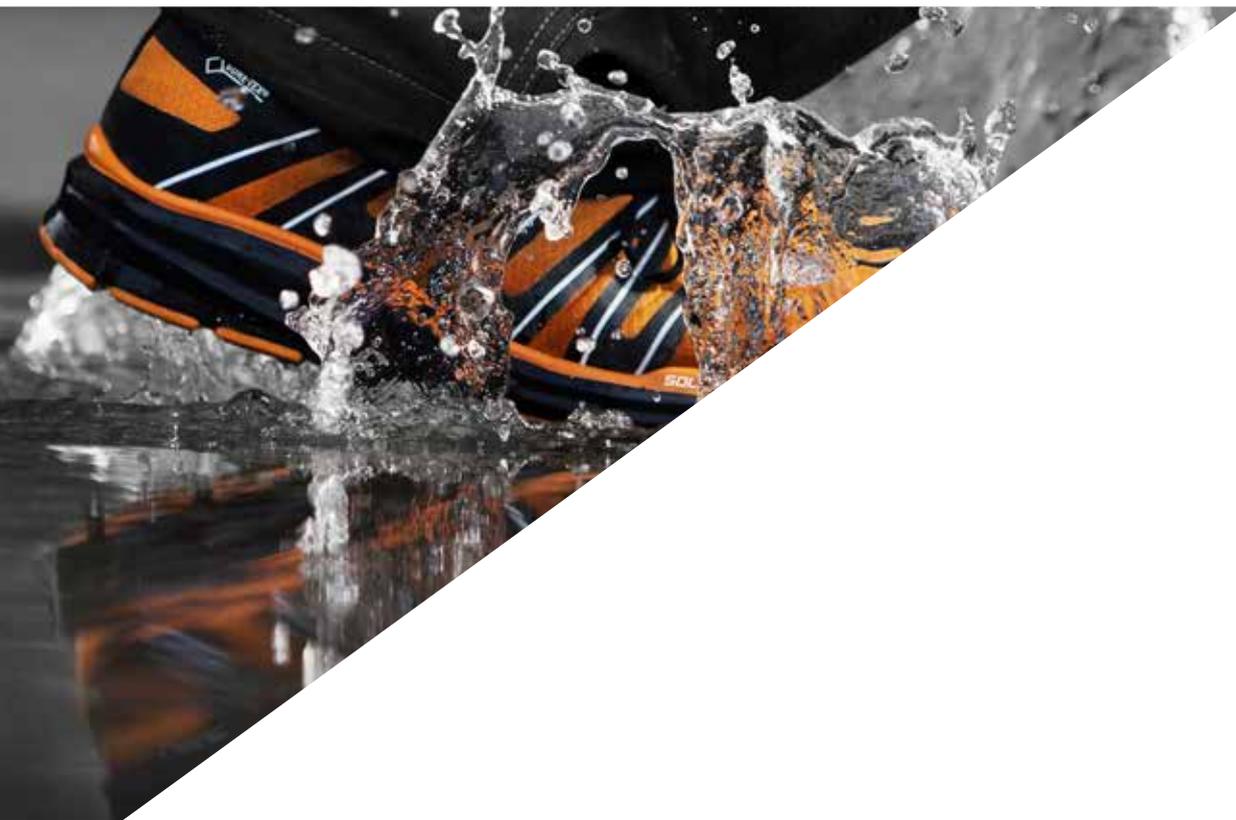




**★ SOLID GEAR**



2015-16 / PRODUCT CATALOG









Solid Gear provides utility footwear for professional workers. Combining sportive design with technical functionality, persisting on nothing less than perfection. When every detail counts, step into our shoes and experience true passion for shoe making.

**Solid Gear** – Performance through innovation.





## BUSHIDO GLOVE ART. 80001

Bushido Glove is our most versatile and unique product, performing both as a shoe, sandal and slip-in. A high-tech Vibram outsole combines with a lightweight and breathable upper to ensure great ergonomics and optimal comfort. Adding the BOA Closure System, which distributes the pressure evenly across your feet for a glove-like fit, makes this hybrid one of a kind.



**Upper:** Breathable textile and leather and Boa System  
**Outsole:** Oil and heat resistant anti slip Vibram Rubber  
**Midsole:** High performance EVA with TPU shank  
**Footbed:** Breathable, antibacterial, EVA insole with Poron pads  
**Fit:** Wide  
**Sizes:** 36-48  
**Safety standard:** EN 20345 S1P, SRC, HRO  
**Protection:** Composite plate and aluminum toecap



## VAPOR ART. 80003

Technical safety shoe that integrates modern design with best-in-class materials for durability and a sporty look. Vibram outsole and Cordura Ripstop fabric combine with the unique BOA Closure System to offer excellent protection and fit.



**Upper:** Cordura ribstop and leather and Boa System  
**Outsole:** Oil and heat resistant anti slip Vibram Rubber  
**Midsole:** High performance EVA with TPU shank  
**Footbed:** Breathable, antibacterial, EVA insole with Poron pads  
**Fit:** Wide  
**Sizes:** 36-48  
**Safety standard:** EN 20345 S3, SRC, HRO  
**Protection:** Composite plate and aluminum toecap





CLOUD





## HELIUM 2.0 ART. 80223

Helium 2.0 is an updated version of our legendary Helium, which was our first big hit back in 2009. We have added new technology and made it lighter, more breathable and even more comfortable. Step into this shoe and experience true passion for shoe making.



- Upper:** Breathable textile and leather
- Outsole:** Oil resistant and anti slip rubber
- Midssole:** High performance injected EVA
- Footbed:** Breathable, antibacterial EVA insole with Poron pads
- Fit:** Wide
- Sizes:** 36-48
- Safety standard:** EN 20345 S1P, ESD, SRC
- Protection:** Composite plate and aluminum toecap



## CLOUD ART. 80110

Probably the lightest and most breathable safety shoe in the world, Cloud combines a ventilating, anti-bacterial insole with a high-performance injected EVA midsole and an anti-slip rubber outsole. The breathable upper is made of a strong yet lightweight mesh fabric.



- Upper:** Lightweight net
- Outsole:** Oil resistant and anti slip rubber outsole.
- Midssole:** High performance injected EVA
- Footbed:** Breathable, antibacterial EVA insole with Poron pads
- Fit:** Wide
- Sizes:** 36-48
- Safety standard:** EN 20345 S1, ESD, SRC
- Protection:** Aluminium toecap



## PACIFIC ART. 80114

Pacific features the most advanced technologies and is in many ways a revolutionary safety shoe. A superlight high-performance EVA midsole combines with an anti-slip rubber outsole to provide a smooth and secure stride. In addition, the seamless upper ripstop fabric offers excellent breathability while aluminum toecap and composite plate ensure maximum protection.



CORONA

- Upper:** Lightweight seamless ripstop with maximum breathability
- Outsole:** Oil and heat resistant anti-slip rubber outsole.
- Midsole:** High performance injected EVA
- Footbed:** Breathable, antibacterial EVA insole with Poron pads
- Fit:** Wide
- Sizes:** 36-48
- Safety standard:** EN 20345 S1P, ESD, SRC
- Protection:** Composite plate and aluminum toecap



## LAGOON ART. 80115

Lagoon is a groundbreaking safety shoe developed in accordance with the female anatomy. Featuring highly advanced technologies, such as breathable EVA insole, high-performance injected EVA midsole and anti-slip rubber outsole, this shoe offers excellent function and protection for women's feet. Lightweight seamless upper ripstop fabric provides great ventilation while aluminum toecap and composite plate ensure maximum protection.



CORONA

- Upper:** Lightweight seamless ripstop with maximum breathability
- Outsole:** Oil and heat resistant anti-slip rubber outsole.
- Midsole:** High performance injected EVA
- Footbed:** Breathable, antibacterial EVA insole with Poron pads
- Fit:** Women last
- Sizes:** 36-42
- Safety standard:** EN 20345 S1P SRC, ESD
- Protection:** Composite plate and aluminum toecap

# HELIUM 2.0









**TRIUMPH GTX ART. 80111**



**REVOLT GTX ART. 80113**

## TRIUMPH GTX / REVOLT GTX

Triumph GTX and Revolt GTX are high-tech safety shoes featuring a waterproof and breathable GORE-TEX® lining that keeps your feet dry and comfortable even in really wet conditions. Engineered to the highest standards, the shoes come with anti-bacterial insole, high-performance injected EVA midsole and anti-slip rubber outsole. Composite plate and aluminum toecap provides great protection.



CORDEX

- Upper:** Seamless ripstop with GORE-TEX® lining
- Outsole:** Oil resistant and anti slip rubber outsole
- Midssole:** High performance injected EVA
- Footbed:** Breathable, antibacterial, EVA insole with Poron pads
- Fit:** Wide
- Sizes:** 36-48
- Safety standard:** EN 20345 S3, SRC, WR
- Protection:** Composite plate and aluminum toecap



SOLID GEAR

GORE-TEX

SOLID GEAR

YORA



# HYDRA GTX





**HYDRA GTX ART. 80006**



**PHOENIX GTX ART. SG80007**

## HYDRA GTX / PHOENIX GTX

Hydra GTX and Phoenix GTX are technical safety shoes that integrates modern design with best-in-class materials for water protection, durability and a sporty look. Waterproof and breathable GORE-TEX® lining keeps your feet dry and comfortable, while Vibram outsole and Cordura ripstop fabric offer great protection and ruggedness. The unique BOA Closure System, which distributes the pressure evenly across your feet, ensures a glove-like fit.



- Upper:** Cordura ripstop and leather and Boa System
- Lining:** Waterproof and breathable GORE-TEX® membrane.
- Outsole:** Oil and heat resistant anti slip Vibram Rubber
- Midssole:** High performance EVA with TPU shank
- Footbed:** Breathable, antibacterial EVA insole with Poron pads.
- Fit:** Wide
- Sizes:** 36-48
- Safety standard:** EN 20345 S3, SRC, WR, HRO
- Protection:** Composite plat and Fiberglass toe cap

# THIS IS HOW WE PROTECT YOU

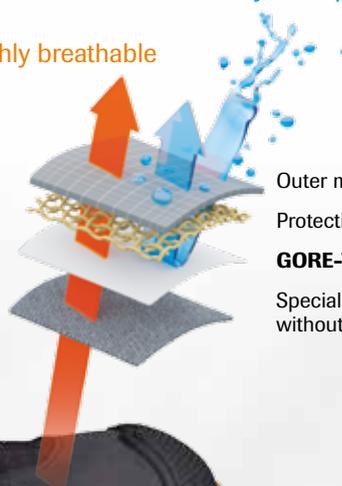
## BOA Closure System

BOA Closure System is quick, simple and durable. Its technology is so simple that practically anyone can use it. By distributing pressure evenly across the feet, the fit of your footwear can be adjusted to your preference. Simply press the wheel and turn it until you are satisfied.



Durably waterproof

Highly breathable



Outer material

Protective knit

**GORE-TEX®** membrane

Special inner lining  
without insulation



## Fiberglass toecap

Our fiberglass toecap is lighter and safer than traditional toecaps. In addition, it features a multilayer technology which creates a roomier toe box and a sporty appearance. Fiberglass is a non-conductive and metal-free material. CE Fiberglass toecap is certified to withstand the EU standard safety regulation.



## Composite plate

Our new composite plates are made of technical fibers and are lighter and thinner but still stronger than their predecessors. The new design creates extra comfort and improved flexibility. Our composite plates are certified to withstand the EU standard safety regulation.

## VIBRAM

VIBRAM is an extra-durable and rugged rubber sole designed to provide extremely strong grip on uneven surfaces. It is also heat-resistant and can withstand temperatures of up to 300 °C.





## GRIFFIN ART. SG73001

Griffin is a high-tech safety boot that offers a unique combination of durability, lightweight and exceptional comfort. This supreme boot comes with the new oil- and slip-resistant Vibram TPU outsole, which offers outstanding grip on ice and snow even in very low temperatures. In addition, premium full-grain impregnated leather combines with Cordura ripstop fabric to ensure great water repellency and breathability.



CORDURA



- Upper:** TECH leather with Cordura ripstop
- Lining:** 3D breathable lining
- Outsole:** Oil and slip resistant non- marking TPU outsole from VIBRAM
- Footbed:** Breathable, antibacterial EVA insole with Poron pads
- Fit:** Wide
- Sizes:** 36-48
- Safety standard:** EN 20345 S3 SRC
- Protection:** Composite plate and Fiberglass toecap





## **SPEED ART. 12543**

Speed is a well-rounded lightweight trekking shoe that offers great stability and outstanding comfort. Featuring a high-density PU/TPU Vibram outsole, the shoe provides excellent shock absorption and a secure grip. The upper is made of smooth leather and water-repellent Cordura ripstop fabric, while the inner lining is made of a breathable and quick-drying 3D mesh.

**Upper:** Leather and ripstop Cordura fabric  
**Lining:** Breathable and fast drying 3D mesh  
**Outsole:** Vibram TPU  
**Midsole:** High density injected PU  
**Footbed:** Breathable, antibacterial EVA insole with Poron pads  
**Fit:** Wide  
**Sizes:** 36-47





## HIKER ART. 12829

Hiker is a highly comfortable trekking boot made of full-grain leather and soft Nubuck. Its inner lining is made of breathable and quick-drying 3D mesh, while the outsole features a combination of high-density PU and abrasion-resistant Vibram rubber that offers excellent grip.



**Upper:** Full-grain and soft Nubuck leather  
**Outsole:** Rubber Vibram  
**Midssole:** High density injected PU  
**Footbed:** Breathable, antibacterial EVA insole with Poron pads  
**Fit:** Normal  
**Sizes:** 36-47





## POLAR GTX ART. 80005

Polar GTX is a one-of-a-kind safety boot that combines prime Nubuck leather with Cordura Ripstop fabric and a waterproof and breathable GORE-TEX® membrane. In addition, this superior boot comes with synthetic wool winter lining, BOA Closure System as well as an oil- and slip-resistant Vibram outsole.



- Upper:** Nubuck leather and Boa closing System
- Lining:** Waterproof and breathable GORE-TEX® membrane, Synthetic wool.
- Outsole:** Oil and heat resistant anti-slip rubber outsole.
- Midssole:** High performance EVA with TPU shank
- Footbed:** Breathable, antibacterial EVA insole with Poron pads
- Fit:** Wide
- Sizes:** 36-48
- Safety standard:** EN 20345 S3, SRC, WR, HRO
- Protection:** Composite plate and fiberglass toecap



**ATLAS ART. SG74003**



**APOLLO ART. SG74002**

## ATLAS / APOLLO

Atlas / Apollo features the latest technology for safety boots, providing a unique combination of durability, lightweight and exceptional comfort. This high-tech boots comes with the new oil- and slip-resistant Vibram TPU outsole, which offers outstanding grip on ice and snow even in very low temperatures. In addition, premium full-grain impregnated leather ensures great water repellency and breathability.



**Upper:** TECH leather premium full grain impregnated leather treated to be water repellent and breathable.

**Lining:** 3D breathable lining

**Outsole:** Oil and slip resistant non-marking TPU outsole from VIBRAM

**Footbed:** Breathable and antibacterial insole with Poron pads

**Fit:** Wide

**Sizes:** 36-48

**Safety standard:** EN 20345 S3, SRC

**Protection:** Composite plate and Fiberglass toecap



## SPARTA ART. SG74001

Sparta is a warm safety boot that provides a unique combination of durability, insulation, comfort and lightweight. This high-tech boot comes with the new oil- and slip-resistant Vibram TPU outsole, which offers outstanding grip on ice and snow even in very low temperatures. In addition, premium full-grain impregnated leather ensures great water repellency and breathability. Sparta also comes with our unique THERMO lining, which combines wool and technical fibers in two layers to keep you warm and dry.



**Upper:** TECH leather premium full grain impregnated leather treated to be water repellent and breathable. Side zipper for easy in/out function

**Lining:** THERMO lining combines wool and technical fibers

**Outsole:** Oil and slip resistant non-marking TPU outsole from VIBRAM

**Footbed:** Breathable and antibacterial insole with Poron pads

**Fit:** Wide

**Sizes:** 36-48

**Safety standard:** EN 20345 S3, SRC

**Protection:** Composite plate and Fiberglass toecap

## SAFETY SHOE REGULATION

Safety shoes must meet the requirements of the European directives regarding personal protective equipment. The following safety class labels are available on products manufactured under the above directives and according to the European standards CE EN 20345: 2011

- S1:** Toe Cap 200 J / N 15000 antistatic properties, energy absorption in heel, closed heel, oil resistant friction soles.
- S1P:** Toe Cap 200 J / N 15000 Nail protection 1100 N, antistatic properties, shock absorption in the heel area, closed heel, oil resistant friction soles.
- S2:** Toe Cap 200 J / N 15000, antistatic properties, energy absorption in heel, closed heel, oil resistant friction sole, water resistant for a minimum of 60 minutes.
- S3:** Toe Cap 200 J / N 15000 Nail protection 1100 N, antistatic properties, shock absorption in the heel area, closed heel, oil resistant friction soles, patterned sole, water resistant for a minimum of 60 minutes.
- S4:** Material with natural and synthetic polymers / Toe Cap 200 J / antistatic properties, energy absorption in heel, closed heel, oil resistant friction sole.
- S5:** Material with natural and synthetic polymers/ Cap 200 J / N 15000, penetration protection 1100 N, antistatic properties, shock absorption in the heel area, closed heel, oil resistant friction soles, patterned sole.
- HRO:** Heat resistant outsole +300°C.
- WRU:** Uppers resistant to water > 60 mins.
- WR:** Water resistant footwear.

## PROTECTION

**L-protection®**, (Lenczitecnoline). Approximately 40% lighter than traditional steel anti-perforation insoles, highly flexible and keeps out the cold (ideal for use in winter).

**Composite**, Synthetic toecap protection, resists crushing, less than half the weight of traditional steel toecaps, keeps out the cold (ideal for use in winter).

**Toecap** made from steel



**ESD-protection** ensures that static electricity is discharged. The shoes have a resistance ranging between 0.75 MOhm and 35 MOhm in accordance with DIN EN 61340.

## SYMBOLS



**TOE CAP**



**PLATE**



**HEAT-RESISTANT**



**WATER REPELLENCY**



**WATERPROOF**



**OIL RESISTANT**



**METAL FREE**



**WINTER LINING**



**ZIPPER**



**BOA-SYSTEM**



**VIBRAM®** is an extra-durable and rugged rubber sole designed to provide extremely strong grip on uneven surfaces. It is also heat-resistant and can withstand temperatures of up to 300 °C.



**Cordura** is a highly durable and hard-wearing fabric with an effective feature allowing feet to breathe.

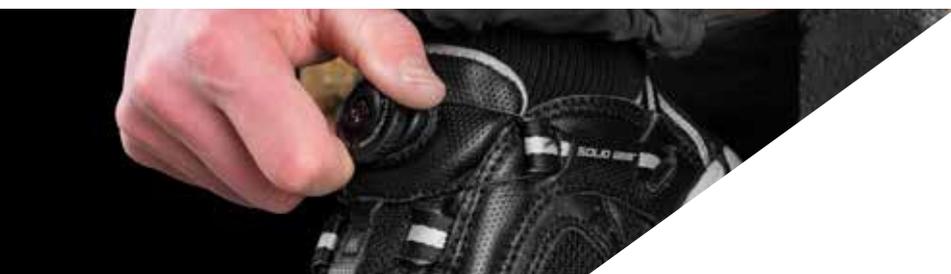


**GORE-TEX®** is a thin, perforated membrane. Its pores are 20,000 times smaller than water droplets, but are 700 times larger than water molecules. This means that water vapour can pass through the membrane, but it blocks drops of water. Gore-Tex is 100% waterproof and has a highly effective feature allowing feet to breathe.

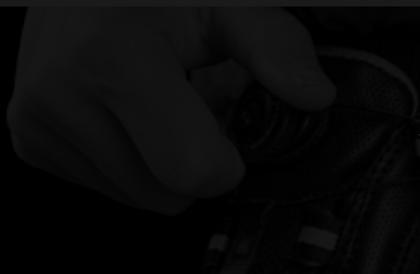


The **BOA Closure System** is quick, simple and durable. Its technology is so simple that practically anyone can use it. By distributing pressure evenly across the feet, the fit of your footwear can be adjusted to your preference. Simply press the wheel and turn it until you are satisfied.









 **SOLID GEAR**